



C B A			REVISION	RIVET CODE SHALL BE PER NAS 523		D2002-003		BRACKET		2024-T3 x .063		QQ-A-250/5			
KE	JB	JB	DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		BASIC CODE		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
9/12/28	9/12/28	9/12/28	APPROVED			D=HOLE DIGIT=NO OF SHEETS C=COUNTERSINK		CONTRACT NO.		DATE		DART		DART AERO ACCESSORIES INC. VANCOUVER CANADA	
0.15 WAS 0.100 SLOT DIA			DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		LENGTH DASH NO. W=SPOTWELD		DRAWN BRADLEY		9/19/10		DESIGN BRADLEY		9/19/10	
ADDED MTC HOLES				GENERAL		LIMITS		STRESS				TITLE BRACKET			
REDRAWN — TRANSFER TO SMALL SHIT				1. DIMENSIONS ARE IN INCHES		1. TOLERANCES — .XX ± .030		B=MS20470AD				CODE YU		DWG. NO. D2002-003	
				2. SURFACE ROUGHNESS 125		XXX ± .010		BB=MS20426AD				SCALE 1:2		SHT 1 OF 1	
				3. REMOVE SHARP EDGES .015 MAX		2. ANGLES ± W°						REV C			
				4. THREADS PER MIL - S - 7742		3. PARALLELISM ± .0025									
				5. HOLES PER AND 10387		4. ECCENTRICITY .005 MAX									
						5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005									
REPORT ALL DISCREPANCIES — DO NOT SCALE															